QW-484 WELDER OR WELDING OPERATOR QUALIFICATION TEST
(SEE QW-300.2, SECTION IX, ASME BOILER AND PRESSURE VESSEL CODE)

Welders Name	JANE OPERATOR	Clock No.		Stamp No.	JO-01
Social Security No.					

Welding Process Used	GTAW	Type	Automatic (Orbital)
WPS Followed During Welding of Coupon	WPS-002, REV. 0		
Base Material Welded	SA-213 TP316L TUBE	Thickness	.065”

Variables for Each Process (QW-360)			ACTUAL VALUES	RANGE QUALIFIED
Backing (metal, weld metal, etc.)	1	NONE	WITHOUT	WITH/WITHOUT
Backing (metal, weld metal, etc.)	2			
ASME P No. 8	To ASME P No.		P8	P1 thru P15F, P34, P4X, P81
PLATE X	PIPE (Dia. If Pipe)		.500”	.500” TO UNLIMITED
Filler Specification SFA None	AWS Class		NONE	
Filler Metal F No.			NONE	NONE
Consumable Insert for GTAW or PAW			NONE	WITHOUT
Weld Deposited Thickness Each Process			.065”	.130” MAX
Welding Position (1-G, 5-G, etc.)			6G	ALL
Weld Progression (up-hill/down-hill)			UP & DOWN	UP & DOWN
Backing Gas (GTAW, GMAW, PAW, etc.)			100% ARGON	100% ARGON
GMAW Transfer Mode			NONE	NONE
GTAW Welding Current Type/Polarity			DC EN	DC EN

GUIDED BEND TEST RESULTS

Guided Bend Test Type -		QW 462.2 Side	X	QW 462.3a Trans.		QW 462.3b Long.

QW 462.3a ROOT	SATISFACTORY	QW 462.3a ROOT	SATISFACTORY
QW 462.3a FACE	SATISFACTORY	QW 462.3a FACE	SATISFACTORY

Visual examination of completed weld	SATISFACTORY	
Radiographic Results	NONE	(for alternative qualification)

Weld Tests Conducted By	EXAMPLE FAB CO.

Mechanical Test Conducted By	*Total Quality Testing*	Date	10/22/2026
Laboratory Test No.	TQT-EX-0003	Tested By	

AWS QC1 CWI	X
SNT-TC-1A/NAS 410 Level II	X

We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of Section IX of the ASME Code.

Date	10/27/2026	Organization	EXAMPLE FAB CO.
		By	J. SAMPLE

SAMPLE ONLY. Example data for a fictional company and operator. Not a real qualification.