YOU MUST TYPE OR PRINT CLEARLY THE FOLLOWING INFORMATION:

Organization:

_____

Address:

_____

_____

Contact:

_____

Phone: _____ **Email:** _____

WELDER NAME: _____
(AS YOU WANT ON CERTIFICATION-PRINT CLEARLY)

SS# (LAST 4) or ID #: _____ (Optional)

PROCEDURE: WPS #: _____ ☐PREQUALIFIED ☐NONE

CODE:
- ☐ AWS D1.1 STRUCTURAL STEEL
- ☐ AWS D1.2 ALUMINUM
- ☐ AWS D1.3 SHEET METAL
- ☐ AWS D1.5 BRIDGE
- ☐AWS D1.6 STAINLESS STEEL
- ☐AWS D17.1 AEROSPACE
- ☐ASME SECTION IX
- ☐OTHER _____

PROCESS	THICKNESS	POSITION GROOVE	POSITION FILLET
☐SMAW	☐1/16”	☐1G FLAT	☐1F FLAT
☐GMAW	☐1/8”	☐2G HORIZONTAL	☐2F HORIZONTAL
☐FCAW	☐1/4”	☐3G VERTICAL	☐3F VERTICAL
☐GTAW	☐3/8”	☐4G OVER HEAD	☐4F OVER HEAD
☐SAW	☐1/2”	☐5G	☐5F
	☐1”	☐6G	
	☐OTHER _____		

WELD PROGRESSION: ☐UP ☐DOWN

PIPE DIAMETER (Wall Thickness/O.D)

2" ☐ SCH 40 (.154"/2.375")
☐ SCH 80 (.218"/2.375")
☐ SCH 160 (.344"/2.375")
☐ XX (.436"/2.375")
☐ Super Coupon (.625"/2.875")

6" ☐ SCH 40 (.280"/6.625")
☐ SCH 80 (.432"/6.625")
☐ SCH 160 (.719"/6.625")
☐ XX (.864"/6.625")

☐OTHER:
Wall Thickness: _____
Outside Diameter: _____

CURRENT/POLARITY: ☐DCEP ☐DCEN ☐AC ☐CC ☐CV

MATERIAL WELDED: ☐A36 ☐SA106 ☐SA53 ☐6061-T6 ☐304 ☐316
☐OTHER_____

BACKING: ☐YES ☐NO ☐WELDED FROM TWO SIDES (BACKING)

GMAW TRANSFER MODE: ☐GLOBULAR ☐SPRAY ☐PULSE ☐SHORT CIRCUIT

FILLER METAL **☐SHIELDING GAS** **☐BACKING GAS**

SFA/AWS DESIGNATION

MIXTURE %

☐ E7018
☐ E6010
☐ ER70S-6
☐ ER70S-2
☐ E71T-1
☐ ER308L
☐ ER309L
☐ ER316
☐ ER4043
☐ ER5356
☐ ERNiCRMo
☐ ERNiCRFe
☐ OTHER: _____
☐ SFA NUMBER: _____

ARGON_____
CO2_____
O2_____
HELIUM_____
OTHER_____

****PLEASE BE ADVISED THAT THE INFORMATION PROVIDED BY YOU HEREIN WILL BE USED TO GENERATE YOUR CERTIFICATION DOCUMENTATION. REVISIONS TO THIS INFORMATION AFTER DOCUMENTS HAVE BEEN PROCESSED WILL BE CAUSE FOR A $50.00 REPROCESSING FEE. THANK YOU FOR YOUR ASSISTANCE.**